

JUN 26 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-748-103
Job Sheet 173648

**Part No:** D350-748-103**Job Qty:** 1 ea**Part Name:** AS350 / AS355 Stainless Steel Fwd Crosstube**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/6/18**Job Tracking No:****Due Date:** 4/25/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Ship Via:****Bill of Materials**



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S079339



Part: D350-748-103

Job No: 173648

Serial No/Batch: S079339

Revision:

Inspector:

Exp Date: 06/08/2018

Instructions:

Date: 06/08/18

Job Routing							
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier
					Setup hrs	Run Hrs	
							Lead Time
							Sign-off
90	Start up Operation	1 Ea		4/24/18	0.00	0.00	Start Up Crosstubes-1
110	CNC Bend Skidtubes	1 pcs		4/24/18	6.53	3.45	CNC Bend Skidtube
120	Crosstubes	1 pcs		4/24/18	0.00	2.49	Crosstubes-2 JW
127	QC	1 pcs		4/24/18	0.00	0.00	QC15
128	Crosstubes	1 pcs		4/24/18	0.00	2.49	Crosstubes-2
130	Crosstubes	1 pcs		4/24/18	0.00	2.49	Crosstubes-2
140	QC	1 pcs		4/24/18	0.00	0.00	QC5
174	Outsource	1 pcs		4/24/18			SKY002-VC P0040238
176	Packaging	1 pcs		4/24/18	0.00	0.00	Packaging2
178	QC	1 pcs		4/24/18	0.00	0.00	QC5
180	SprayPaint	1 pcs		4/24/18	0.00	0.99	Spray Paint
190	QC	1 pcs		4/24/18	0.00	0.00	QC14
200	Crosstubes	1 pcs		4/25/18	0.00	2.49	Crosstubes-2
210	QC	1 pcs		4/25/18	0.00	0.00	QC5
220	Packaging	1 pcs		4/25/18	0.00	0.00	Packaging1-3
230	QC	1 pcs		4/25/18	0.00	0.00	QC4
235	DC	1 pcs		4/25/18	0.00	0.00	DC
240	Packaging	1 pcs		4/25/18	0.00	0.00	Packaging3-1
250	QC21-FG	1 Ea		4/25/18	0.00	0.00	QC21

Part Op 110 - Bend tube as per Dwg D350-748-143 using CNC bender program D350F and Folio FT _____

Descriptions: 120 - ****VERIFY CROSSTUBE DIMENSIONS AS PER DWG****

127 - ***MARK CUT LINES***

128 - CUT TUBE AT HEIGHT ON FAI SHEET

130 - 2- Drill Tube as per Dwg D350-748-143 Using DT8876 A,B & C Drill Jigs, 4- Engrave Part # and Batch # as per Dwg D350-748-143 5- Remove all marks from tube within limits of D350-748-143

140 - CHECK 10 DEG HOLES WITH DT8876E (EUROCOPTER CLAMP)

174 - ISSUE P/O TO SKY SERVICE:

180 - ***VERIFY BY _____ BATCH # TO MATCH W/O _____ 1. Apply Axalta 13205S Cleaner inside and outside crosstube per QSI 005 4.1.4 ***LIMIT AIR PRESSURE TO 50 PSI WHEN INSTALLING AETC-1032 INSERT AND ONLY EXPAND INSERT ONCE***

190 - Then,Wrap in plastic bag to protect from scratches

200 - INSTALL GROUND WIRE INSERT, THEN INSERT SCREW AND WASHER 2-Install supports with Proseal 890 per D350-748-143 and QSI 015 Proseal 138878 exp 11/18

210 - ***RE-CHECK TORCQUE ON CLAMP AFTER PROSEAL HAS CURED FOR 72HOURS AS PER DWG.***

230 - ***VERIFY BY _____ BATCH # TO MATCH W/O _____

235 - Photocopy bluefile & type labels per PPPD350-748-103 CHG001

240 - Identify and pack for shipping as per PPP D350-748-103

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AETC-1032	Insert	1 Ea (1 ea)	90-Start up Operation	
D350-748-143TRN	Ss Crosstube Turning Detail	1 Ea (1 ea)	90-Start up Operation	162796
D3502-1	Support	2 Ea (2 ea)	90-Start up Operation	
D5123-7	Clamp Cushion	2 Ea (2 ea)	90-Start up Operation	
MS21920-20	Clamp	2 Ea (2 ea)	90-Start up Operation	
MS51958-63	Screw	1 pcs (1 ea)	90-Start up Operation	
NAS1149C0363R	Washer	1 Ea (1 ea)	90-Start up Operation	
AN4-41A	Bolt	8 Ea (8 ea)	220-Packaging	
AN4-6A	Bolt	16 Ea (16 ea)	220-Packaging	
AN5-32A	Bolt	4 Ea (4 ea)	220-Packaging	
D3500-1	Saddle	4 Ea (4 ea)	220-Packaging	
D3501-1	Bushing	16 Ea (16 ea)	220-Packaging	
MS21042L4	Nut	24 Ea (24 ea)	220-Packaging	
MS21042L5	Nut	4 Ea (4 ea)	220-Packaging	
NAS1149D0463J	Washer	32 Ea (32 ea)	220-Packaging	
NAS1149D0563J	Washer	8 Ea (8 ea)	220-Packaging	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AETC-1032 FM137335	①	242	0
	D350-748-143TRN 162796	①	2	0
	D3502-1 F161764	②	62	0
	D5123-7 F153236	②	145	0
	MS21920-20 S024478	②	112	0
	MS51958-63 FM134962	①	73	0
	NAS1149C0363R S017102	①	350	0
	AN4-41A	8	230	0
	AN4-6A	16	804	0
220-Packaging	AN5-32A	4	114	0
	D3500-1	4	101	0
	D3501-1	16	187	0
	MS21042L4	24	3,884	0
	MS21042L5	4	849	0
	NAS1149D0463J	32	5,081	0
	NAS1149D0563J	8	1,290	0
Part Specifications				
Specifications could not be found.				

Plex 3/6/18 10:27 AM Dart.Gagnon.Michelle

Item	Qty -143	Part Number	Description
	X	D350-748-143	CROSSTUBE ASSEMBLY (AS 350/355 HI FWD)
1	1	D6021-125	CROSSTUBE
2	2	D3502-1	SUPPORT
3	2	D5123-7	CLAMP CUSHION
4	1	AETC-1032	INSERT
5	2	MS21920-20 OR MS21920-21/22	CLAMP (PER DART SPEC. M-MS21920-20/-21/-22)
6	1	NAS1149C0363R	WASHER (OR AN960C10)
7	1	NAS1635-3-8	SCREW (OR MS51958-63)
8	A/R	PROSEAL 890 B-2	SEALANT, AMS-S-8802 CLASS B-2

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 173648 *msf*

MAR 06 2018

GENERAL NOTES:

- 1) MATERIAL: MANUFACTURED FROM D6021-125 (17-4PH)
FINISHED LENGTH AFTER TURNING = 112.270±0.06 (AFTER BENDING/TRIMMING = 110.27 REF)
- 2) FINISH: PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART QSI 005 4.2
- 3) TOLERANCE: PER DART QSI 018 UNLESS OTHERWISE NOTED.
WALL THICKNESS ECCENTRICITY PER DART QSI 038 7.2
MIN. ALLOWABLE WALL IS -0.020 FROM NOMINAL
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: DART PART NUMBER "D350-748-143" AND BATCH NUMBER ON INSIDE OF CUFF
PER DART QSI 044 6.4 (VIBRATING STYLUS)
- 7) WEIGHT: 30.45 lbs
- 8) PART IS SYMMETRIC ABOUT CENTERLINE, EXCEPT FOR Ø0.290 HOLE.
- 9) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE. WHEN DRILLING HOLES EXTREME CARE MUST BE TAKEN AND CAREFUL DEBURRING PERFORMED TO ENSURE A CLEAN HOLE WITH NO CRACKING/CHIPPING/GROOVES.

TURNING

- 10) BLEND OUT ALL EDGES FROM MACHINING LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH. NOTE: ALL HOLES ARE DRILLED AFTER BENDING.

BENDING

- 11) BEND PROGRESSIVELY WITH A MINIMUM OF 7 PASSES PER SIDE. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D. ON TOP HALF OF BEND, AND 8% ON BOTTOM HALF OF BEND.
- 12) MAX AMPLITUDE OF RIPPLING ALONG BENT PORTION OF THE TUBE IS 0.030 (ZN A1-3)
- 13) MAX TWIST: WITH XTUBE LAYED FLAT ON SURFACE, THE DIFFERENCE BETWEEN CUFF HEIGHTS FROM THE SURFACE MAY BE NO LARGER THAN 0.38 (ZN C1-3).

ASSEMBLY

- 14) TO INSTALL D3502-1 SUPPORT: ABRASE MATING SURFACE OF SUPPORT AND CROSSTUBE WITH 180-GRIT SANDPAPER AND REMOVE RESIDUE WITH MEK (OR EQUIVALENT). APPLY A 0.02" TO 0.05" THICK LAYER OF PROSEAL 890 CLASS B-2 (OR AMS-S-8802 CLASS B-2) SEALANT TO MATING SURFACE OF SUPPORT.
- 15) TORQUE CLAMPS 60 TO 80 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING. PRIOR TO PACKAGING, RE-CHECK TORQUE ON CLAMPS AFTER PROSEAL 890 SEALANT HAS CURED FOR 72 HOURS.

UNDER REVIEW

15/11/24
CRF 15-547

DEO ATTACHED

RELEASED

2015 MAR 18

42 EN 15-547

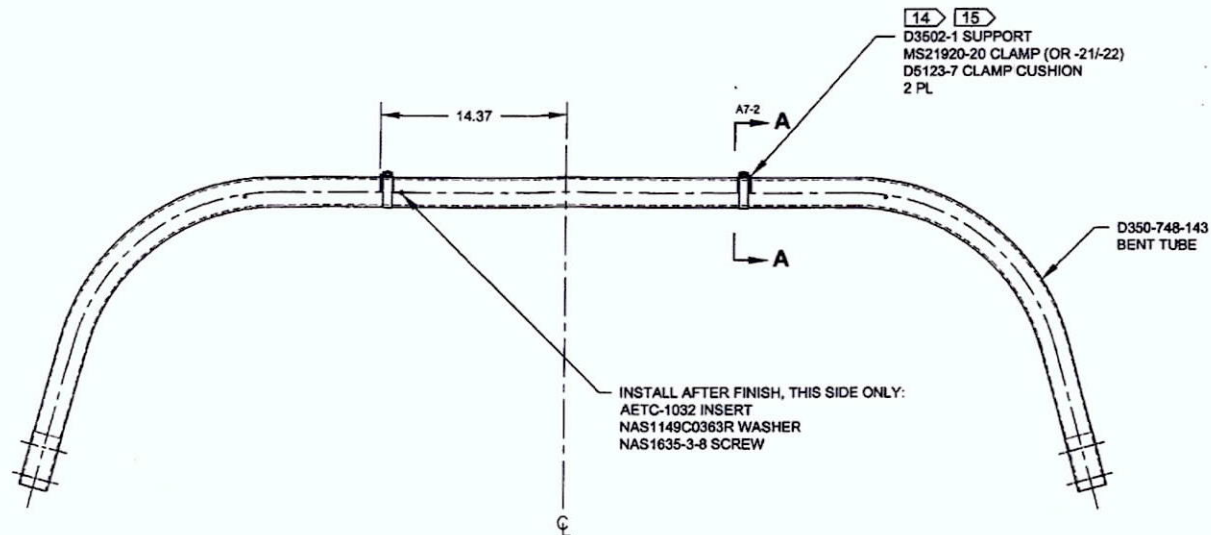
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REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	15.01.21		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

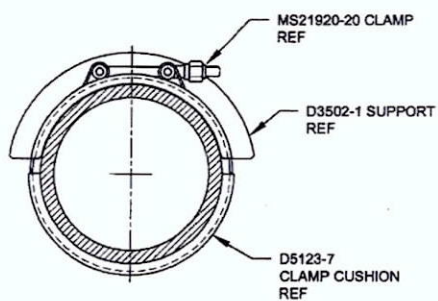
DRAWING NO. D350-748-143
REV. A
SHEET 1 OF 4

TITLE
CROSSTUBE (AS 350/355 HI FWD)
SCALE
NTS

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**D350-748-143
ASSEMBLY DETAIL**



SECTION A-A D4-2
SCALE 6X

DEO ATTACHED

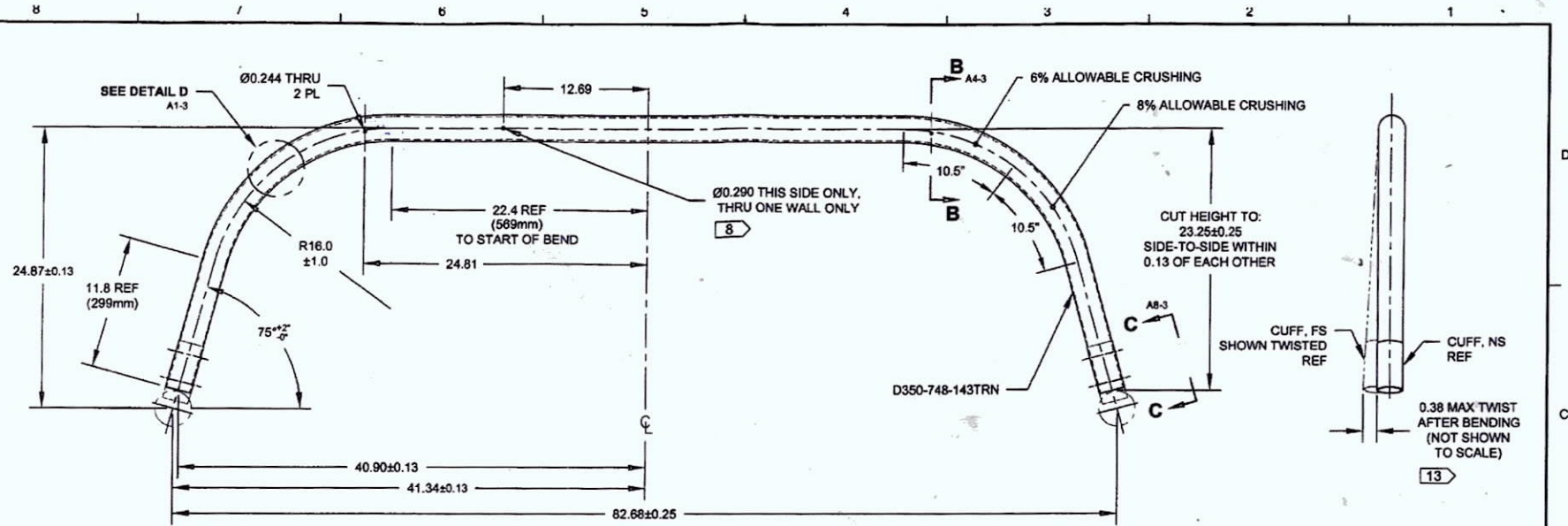
RELEASED

2015 MAR 18
47 ECU-15-547

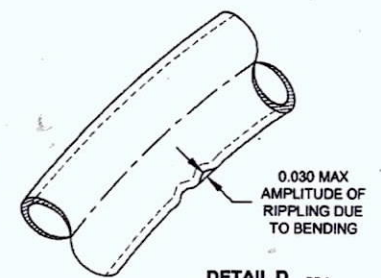
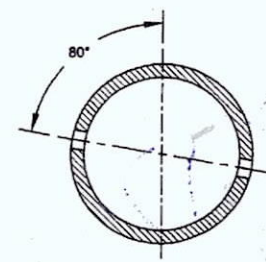
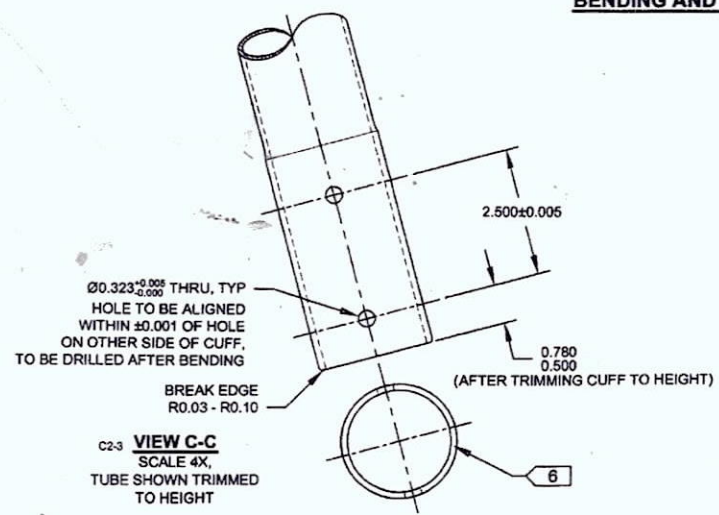
UNDER REVIEW

4/15/18/23 ok
9/2/18

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CHECKED	47	DRAWING NO.	REV. A
MFG. APPR.	47	D350-748-143	SHEET 2 OF 4
APPROVED	47	TITLE	SCALE
DE APPR.	47	CROSSTUBE (AS 350/355 HI FWD)	NTS
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D350-748-143
BENDING AND DRILLING DETAIL 11



RELEASED
 2015 MAR 18
 DEO ATTACHED

UNDER REVIEW
 15/4/25
 9/4/25

DESIGN	92	DART AEROSPACE LTD	
DRAWN	92	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D350-748-143	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CROSSTUBE (AS 350/355 HI FWD)	NTS
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DRAWING NO. D350-748-143	TITLE CROSSTUBE	REV. A	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D350-748-143-A-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>qp</i>	CHECKED <i>ASS</i>	MFG. APPR. <i>GLH</i>	APPROVED <i>GLH</i>		DE APPR. <i>GLH</i>		
DATE 15.11.18	DATE 15.11.18	DATE 16.02.19	DATE FEB 19 2016		DATE 2016.02.19		

AMEND NOTE 2 (SHEET 1) AS FOLLOWS:

- 2) FINISH: PREPARE SURFACE PER DART QSI 005 4.1.4
 PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
 PAINT OUTSIDE PER DART QSI 005 4.2
 OR
 POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3

RELEASED
 2016-02-26

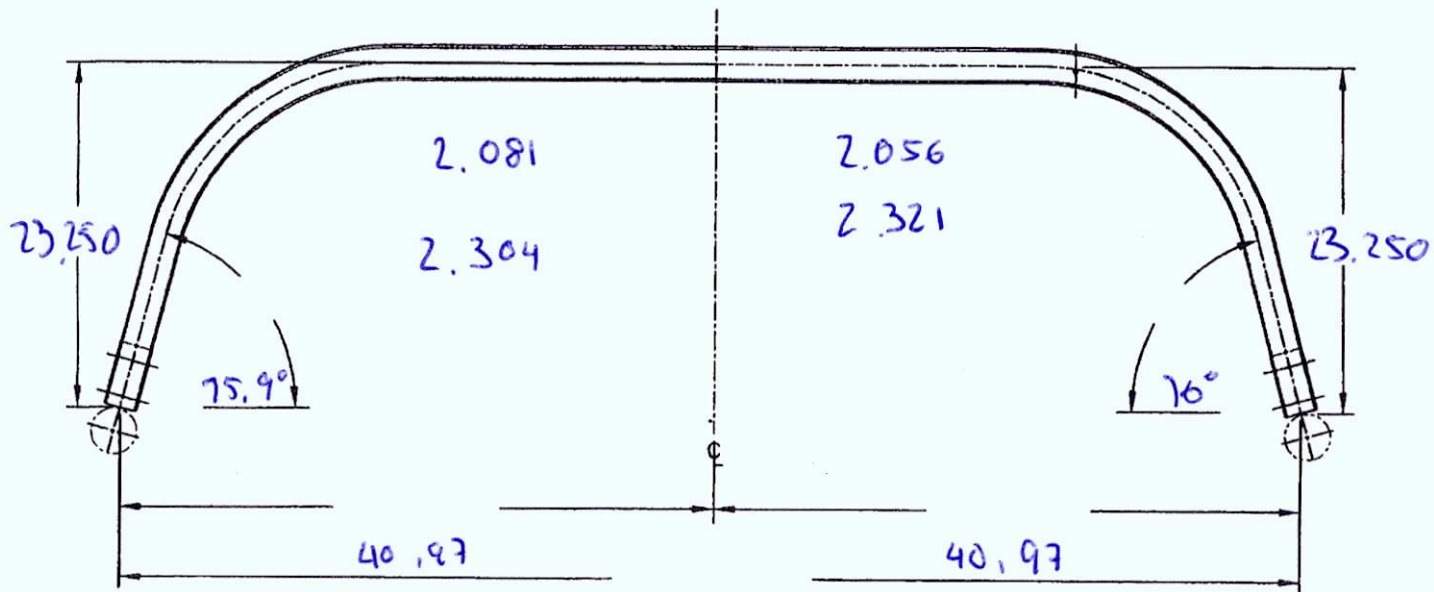
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GLH

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DART AEROSPACE LTD		Work Order:	173648
Description: Crosstube High Fwd, SS (AS350/355)		Part Number:	D350-748-103
Inspection Dwg: D350-748-143	Rev: A	Page 1 of 1	

Required Dimension	Min	Max
Height	23.00	23.50
1/2 Span	40.77	41.03
Angle	75	77
Total Span	81.55	82.05
Bending Passes	7	--
Crushing	--	8%
Twist	--	0.38



	Side A	Side B
Bending Passes	32	32
Crushing	5.1%	6.4%
Comments		
TWIST: 0.00		

QC15 Inspection	JB
Date	18-06-13

Rev	Date	Change	Revised by	Approved
A	15.09.09	New Issue	KJ	AA

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO36439	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO040238
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT (LIQUID PENETRANT CRACK TEST) ON THE FOLLOWING THREE (3) CROSSTUBES:

P/N: D350-748-203 STAINLESS STEEL AFT CROSSTUBE

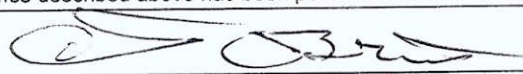
1- JOB SHEET# 175956 2- JOB SHEET# 175957

P/N: D350-748-103 STAINLESS STEEL FWD CROSSTUBE

3- JOB SHEET# 173648

Action Taken:						Date:	Initial/Stamp:
LIQUID PENETRANT INSPECTION CARRIED OUT ON ITEMS LISTED ABOVE (ITEMS 1-3) AS PER ASTM1417M-16						19 Jun 2018	
-NO CRACK FOUND							
PEN (ZL-56, MPO13600), DEV. (SKD-S2, MPO11715), CLEANER (SKC-S, MPO19368)							
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature: 	ACA/SCA Stamp: 	Date: 19 Jun 2018
Name: CHRISTIAN BRIEN		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040238**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO040238
PO Date: 6/19/18
Due Date: 6/26/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175956	D350-748-203	AS350 / AS355 Stainless Steel Aft Crosstube ISSUE P/O TO SKY SERVICE: _____	Firmed	6/26/18	1 pcs	0 pcs	1 pcs	\$278.3333/pcs	\$278.33
	175957			Firmed	6/26/18	1 pcs	0 pcs	1 pcs	\$278.3333/pcs	\$278.33
Sub Total:						2	0	2		\$556.67
2	173648	D350-748-103	AS350 / AS355 Stainless Steel Fwd Crosstube ISSUE P/O TO SKY SERVICE: _____	Firmed	6/26/18	1 pcs	0 pcs	1 pcs	\$278.3333/pcs	\$278.33
Grand Total:										\$835.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Dart Aerospace Ltd:
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO

Ship To: Skyservice
6120 Midfield Road
Mississauga, ON L5P 1B1 Canada
Phone: 905-678-5636 Fax: 905-678-5841

SHIPPER

Shipper No: 394
Shipper Date: 6/26/18
Carrier: *
Ship Via:
Vehicle Reg:
Note:
Freight Terms:

Part Information

Part No: D350-748-103
Cust Part No: D350-748-103
Reference No:
Part Information Note:
Drawing No:
Program:
Program Customer:
Addl Docs:
Commercial: Product Line: Crosstube - High
Primary OEM Application: Airbus
Manufacturer: DART
Business Segment: Replacement Parts
Advertised on web?: Yes

Name: AS350 / AS355 Stainless Steel Fwd Crosstube
Product Family: Landing Gear
Piece Weight: 0 lbs
Alloy Type:
Alloy - Temper: -
Description:
Quantity:

OPERATION

Operation: Outsource - 174
Description: ISSUE P/O TO SKY SERVICE:
Note:

DETAIL

Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
D350-748-103 09/20/2017 LMC Replaces D350-748-101. Requires D350- 749-015 If Switching From Low (Standard) To High Gear. Oversized Item, Please Refer To Shipping Instructions.	Outsource ISSUE P/O TO SKY SERVICE:	PO040238	173648	S079339		0	0	1
D350-748-203 09/20/2017 LMC Replaces D350-748-201. Requires D350- 749-015 If Switching From Low (Standard) To High Gear. Oversized Item, Please Refer To Shipping Instructions.	Outsource ISSUE P/O TO SKY SERVICE:	PO040238	175956	S078460		0	0	1
		175957	S078920			0	0	1
		Total	3			0	0	3

Driver Signature

Customer Copy

Plex 6/26/18 9:00 AM



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004101	S084490	AN4-41A	Bolt	s073817	OVER003	8
004101	S068530	AN4-6A	Bolt	S064841	ST345	12
004101	S084489	AN4-6A	Bolt	S044186	ST345	4
004101	S084488	AN5-32A	Bolt	s015692	ST336	4
004101	F158741	D3500-1	Saddle		ST406	2
004101	S084487	D3500-1	Saddle	F162429	ST406	2
004101	S084486	D3501-1	Bushing	s072749	ST037	16
004101	S084485	MS21042L4	Nut	s067898	ST303	24
004101	S084484	MS21042L5	Nut	s058178	ST303	4
004101	S084483	NAS1149D0463J	Washer	s067900	ST263	32
004101	S084482	NAS1149D0563J	Washer	s068662	ST263	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/26/18 1:23 PM dart.quirion.sonia



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040279**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040279
PO Date: 6/21/18
Due Date: 6/27/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com
Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1				OUTSIDE SERVICES	liquid penetrant crack test 1 crosstube 173648	Firmed	6/27/18	1 Ea	0 Ea	1 Ea	\$835.00/Ea	\$835.00
Grand Total:												\$835.00

Order Notes

CL 8/10/27

CL

Plex 6/27/18 8:15 AM dart.lavoie.chantal

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO36478	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO040279
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT (LIQUID PENETRANT CRACK TEST) ON THE ONE (1) CROSSTUBE:

P/N: D350-748-103

1- JOB SHEET# 173648

Action Taken:						Date:	Initial/Stamp:
LIQUID PENETRANT INSPECTION CARRIED OUT ON ITEM LISTED ABOVE (ITEMS 1) AS PER ASTM1417M-16						21 Jun 2018	
NO CRACK FOUND							
PEN (ZL-56, MPO13600), DEV. (SKD-S2, MPO11715), CLEANER (SKC-S, MPO19368)							
<i>Description</i>	<i>Location</i>	<i>P/N</i>	<i>Qty</i>	<i>Batch</i>	<i>S/N Off</i>	<i>S/N On</i>	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp 	Date: 21 Jun 2018
Name: CHRISTIAN BRIEN		